

Solutions for Innovation

Scientific / Metrology Instruments Scanning Electron Microscope

JSM-IT500HR



JEOL Ltd.

Touch Scope[™] series

Seamless transition from optical image to high magnification SEM image





Zeromag / Live Analysis / SMILE VIEW[™] Lab Three key functions for Fast and Easy Analysis!

JSM-IT500HR Debuts! Introducing the JSM-IT500HR!



Locate the specimen area or specify analysis positions with Holder Graphics or CCD image.*¹ This provides a seamless transition from the CCD image to high-resolution SEM image.

Integrated data management software... SMILE VIEW[™] Lab

Central data management software links all images and data. Generate a report with a single click.

The user log links observation positions, observation & analysis results, etc. You can easily review or re-analyze already-acquired data.



Live Analysis*2

The characteristic X-ray spectrum from the measurement area, automatic qualitative analysis results and the main constituent elements are always displayed.

*1 To take a CCD image, SNS (option) is required.

*2 This function is applicable to LA (Low Vacuum & Analysis) versions.

True Integration of Optical and SEM imaging

Magnify OM image

Zeromag

Easy search of the specimen area with Holder Graphics or CCD Image*

Zeromag is a function that links the SEM image with the Holder Graphics or CCD image* where all are linked to the stage coordinates. This facilitates navigation with seamless transition from the CCD image to the high magnification SEM image.

Sharp live image for simple image adjustment

The JSM-IT500HR provides a sharp live SEM image even at low accelerating voltage.

Seamless transition to high magnification SEM image ($\times 100,000$)

High resolution observation is at your fingertips with our new high-brightness electron gun and lens system.

Features of Zeromag

- Seamless transition from optical to SEM image.
- Can pre-set multiple analysis positions across your specimen set.
- Displays the areas analyzed for easy review or fast return for additional study.

Magnify SEM image/....





Magnification : ×500

Zeromag image displayed on the main screen

• Secondary electron image

This example shows a high magnification image of zinc oxide grown on a sapphire substrate, which highlights fine surface morphology of the oxide particles.



 $\label{eq:specimen} \begin{array}{l} \mbox{Specimen}: \mbox{Zinc oxide grown on a sapphire substrate,} \\ \mbox{Accelerating voltage}: 25 kV \\ \mbox{Magnification}: \times 100,000 \\ \mbox{High-vacuum mode, Secondary electron image} \\ \mbox{Specimen courtesy}: \end{array}$

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Montage

Automated large-area observation and analysis using Zeromag.

Montage is an effective function for analyzing materials over large areas. With Zeromag, it is easy to set up one or more montage areas for imaging and analysis. "Tilt Correction", Field Overlap and "Autofocus Point Setting functions are built in.



Montage setup with Zeromag.

Fast specimen information from a large area : (approx : $4 \text{ mm} \times 3 \text{ mm}$)

Montage is an effective function to acquire detailed information across a specimen area.

Montage result



 $\label{eq:montage} \begin{array}{l} \mbox{Montage result: } 4 \times 4 & (\mbox{Left: Backscattered electron composition image. Right: Ca map) \\ \mbox{Specimen: Concrete, Accelerating voltage: } 15 \mbox{kV, High-vacuum mode} \end{array}$

Seamless Analysis

Live Analysis*

Real time display of elemental analysis results during observation of a high-magnification SEM image.

With our Analytical series, seamless transition is made from highmagnification SEM imaging to elemental analysis. The embedded EDS system shows a real time EDS spectrum during image observation, making it easy to find elements of interest.





Spectrum

The characteristic X-ray spectrum from the measurement area, automatic qualitative analysis results and the main constituent elements are always displayed.

Specimen : Au particles on carbon, Accelerating voltage : 20 kV, Magnification : ×50,000 High-vacuum mode, Secondary electron image



Element

The main elements detected in the measurement area are displayed. You can display an "Alert" by specifying an element.

Supports fast mapping along with long acquisitions

The JSM-IT500HR has a high-brightness, long life emitter with stable probe current which is ideal for large area mapping or other long acquisitions. When speed is required, our large area EDS detectors allow for ultrafast analyses. Collect X-ray maps in seconds!





Specimen : Au particles on carbon, Accelerating voltage : 20 kV, Magnification : ×50,000 Map acquisition time : 70 s



200 nm

JSM-IT500HR | 8

* This function is applicable to LA (Low Vacuum & Analysis) versions.



characteristic X-ray spectrum. • Display of the main constituent

elements including unexpected

· Alert display of elements of interest.

· Always displays the

elements.

Seamless report generation

Integrated data management software SMILE VIEW[™] Lab

SMILE VIEW[™] Lab is a fully integrated data management software which links the CCD image^{*1}, SEM images, EDS analysis results^{*2}, and corresponding stage coordinates for fast report generation or recall of specimen position for further study.

SMILE VIEW[™] Lab Data management screen

SMILE VIEW[™] Lab Data management screen allows you to easily handle all your data. Our data manager links the observation position, observation & analysis results, and a low magnification image acquired by Holder Graphics or CCD image^{*1}. You can review or reanalyze already-acquired data and export selected data to a report.

Features of SMILE VIEW[™] Lab

- Performs integrated management of CCD image^{*1} data, SEM image data and EDS analysis results^{*2}.
- Allows for immediate understanding of data in each field.
- · Enables various data search.
- · Screen layout is easy to change.



elemental map, spectra, etc., in the selected fields.

*2 This function is applicable to LA (Low Vacuum & Analysis) versions.

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Automatic layout function

Patent applied for

The SEM image data is linked with its EDS data. The report is automatically laid out with all related data included.

If the data set is large, additional pages are allocated automatically. When you change the layout, all related data is replaced by a single click.



Select the data for report generation and click "Add to the report".



Based on the layout chosen, the linked data is automatically included.



When you select another layout button, only the layout is changed with the data kept.

User layout

You can create templates for your reports.



User layout



Option

Improving productivity

Offline analysis software is available. You can process all your data offline and generate reports. You can create quantitative maps and extract spectra (Pop-up Spectrum) from elemental mapping.

SEM functions

Collect high-magnification images even at analytical conditions or low accelerating voltage

SEM images can be formed with the same acquisition conditions, from low- to high-magnifications and observation to analytical conditions. This capability dramatically shortens adjustment time.



Specimen : Au particles Accelerating voltage : 15 kV, Magnification : ×100,000 High-vacuum mode, Secondary electron image



The combination of a low accelerating voltage (1.5 kV) and advanced scan system reduces charging, enabling high-magnification observation of fine structures of each carbon nanotube.



Specimen : Carbon nanotube (CNT) Accelerating voltage : 15 kV, Magnification : ×30,000 High-vacuum mode, Secondary electron image

Compositional distributions are readily observed with our backscattered electron detector. Lowvoltage observation reveals more detailed compositional difference on the specimen surface.



Specimen : Solder 0.5 Accelerating voltage : 5 kV, Magnification : ×30,000 High-vacuum mode, Backscattered electron composition image

Measurement functions

Several measurement functions are built in.

Measurement

Measurements are performed on the observation screen, and their results (distance, angle, area, etc.) can be recorded and saved on SEM images.





Specimen : Metal particles.

3D imaging

Optional software for creation of 3D image and analysis.



Anaglyph

Step-by-step guide to collecting images for creation of an anaglyph image.



Specimen : Jumping spider (salticid)

• • 3D measurement image

Option

Dedicated software for 3D measurement. A 3D image can be created from two SEM images. The topographic status of the specimen surface can be measured using the 3D image.







Functions to facilitate observation and analysis

Recipe function

Set SEM conditions automatically. Standard recipes are built in which automatically set conditions based on sample category and analysis. Custom recipes can be created that are optimized for your application.

Observation example using the standard recipes



 Select a specimen area. In this image, plant leaves (biological specimen) is selected.



② Select a specimen type from the left side of the screen. Next, check the specimen status, etc., in the right side of the screen.



③ Appropriate conditions are automatically set and an image automatically generated.

Auto functions

Advanced auto function algorithms make operation simple. Automatically adjust Focus, Contrast/Brightness and Stigmator with a single click.







Specimen: Carbon paste Accelerating voltage : 3 kV Magnification : ×50,000 High-vacuum mode Secondary electron image

500 nm

New function

• Auto Beam Alignment (ABA) built-in

Three year Warranty for Electron gun

To observe a sharp, high-magnification image, an adjustment called "beam alignment" is required. The JSM-IT500HR automatically executes beam alignment with ABA.

The combined use with AF (auto focus), AS (auto stigmator) and ACB (auto contrast & brightness) allows you to obtain an optimum image with no manual adjustment.



The image is out of focus.



Click the Wobbler button and then, click the "ABA" button.



Automatic alignment is completed within 10 seconds.

The warranty period of the electron gun for JSM-IT500HR is three years. Thus, this long-life electron gun ensures stable analysis over a long period.

Low-vacuum mode

The low-vacuum function enables observation of insulating materials without conductive coating. Differential pumping, performed near the objective lens, has greatly improved the image quality in low vacuum mode. Owing to a stable vacuum in the microscope column, a high-magnification image in low vacuum can readily be observed.

Overview of vacuum evacuation near the objective lens





Report

Specimen : Cross section of optical thin film milled by FIB. Accelerating voltage: 3 kV, Magnification : ×50,000 Low vacuum mode, Backscattered electron composition image

Help Guide

The help guide, makes it easy to understand operation methods of SEM and EDS, as well as maintenance procedures. With this guide, novice users can quickly achieve results.

Condition setting



Analvsis



Crude argott Grant argot Period to man The default provides when the <u>The Boost notation Call accellant</u> (Call the fueld Branch and Provides and the Call accellant (Provides and Provides accellant accellant to acc

Help guide

EDS functions

Qualitative & quantitative analysis

With Zeromag, you can preselect analysis points, partial areas or map positions on multiple fields for automated serial analyses.

Identification of elements

Qualitative analysis

Automatic qualitative analysis is performed during observation. Double-clicking on small peaks identifies the corresponding elements. Identification of elements can also be made during the spectral acquisition.

Analysis region types

To specify the analysis region, various types are available. They include "Point," "Area," and also "Particle" which allows you to specify the analysis area from the intensity difference in an image.



Specifies areas image intensity.



Polygon Specifies the inside of an arbitrary shape enclosed by a circle.



+

Point

Ellipse

Fllipse Specifies an area

Performs spectral

analysis of a

Point



Whole Area

Acquires a spectrum from the whole observation area and/or a specified area.



Free Line

Free Line

Specifies an elongated

region (grain boundary, etc.).





Specimen : Chrysocolla, Accelerating voltage : 15 kV, Magnification : ×700 High-vacuum mode : C coating, Backscattered electron composition image





Examination of the element volume

Standard-less quantitative analysis

When you click the quantitative analysis result tab on the analysis detail display screen, quantitative analysis results will be displayed. ZAF correction is built in and PRZ method is available. The quantitative analysis result is displayed as the mass concentration and the ratio of the number of each element.

Standard quantitative analysis

The ability to perform quantitative analysis with standards is also built in. You can obtain quantitative analysis results without normalizing to 100%.

Periodic Table Quantitative Result								ö
Displayname	c	•	Al	<u>s</u>	Ca	fe	<u>.</u>	Total
Spc_002	20.83	43.60	0.17	33.70	0.01	0.09	1.60	100.00
Spc_008	15,19	33,17	0.14	0.18	0.00	0.48	50.85	100.01
Spc_001	18.69	32.52	0.90	13.92	0.29	2,98	30.70	100.00
Average	18.24	36.43	0.40	15.93	0.10	1.18	27.72	
StandardDeviation	2.32	5.08	0.35	13.76	0.13	1.28	20.22	

Accuracy improvement for qualitative analysis

• Visual Peak ID (VID)

This function enables you to confirm whether the constituent elements are correctly identified in the qualitative analysis result. A spectrum is reconstructed based on the X-ray intensity of the elements identified.



The peak shape of the Bi X-ray lines is found to be different between the acquired spectrum (green) and the calculated spectrum (white).



Re-examination at the Bi peak position indicated the presence of Pb. When Pb was added to the analysis results, the two peak shapes matched. From this result, Pb was confirmed to be contained in the specimen.

Drift compensation for long data acquisitions

With long data acquisitions, the probe tracking system periodically compares the SEM image at analysis start with the current image, so as to maintain the same analysis area. This capability helps you to monitor any change in a specimen or specimen drift during long acquisitions.

Relocating analysis areas

The stage position and magnification are linked with the analysis data. Return to any analysis area for additional study.

Pinpoint Navi

Automatic serial analysis can be made by specifying multiple areas in advance. Pinpoint Navi detects small image shifts by probe tracking, for precise repositioning of the analysis area.

Line analysis

Finding the concentration change of elements along a line

Line analysis performs elemental analysis along a line set on the SEM image. The X-ray intensity of the specified elements is plotted to show the change in concentration across the line. You can change elements to show during or after completion of data acquisition.





Line analysis result

Elemental map

Elemental map allows you to acquire the elemental distribution from the whole area displayed on the SEM observation screen or in an area specified. Since the spectral information is saved at each pixel, you can acquire map data sets without specifying elements as well as add or modify elements during and after data acquisition. Display of the net map can be made in real time.

Displaying the elemental distribution with selected area

Count map

The count map displays the X-ray intensity distribution from a specified energy region. The whole map acquires the distribution from the entire area. Area map acquires image and maps from a specified area.

Specimen : Chrvsocolla

Improved accuracy of elemental map

Net map

The Net map separates spectral peaks at each pixel and shows an elemental map with a reduced effect of close peaks. Compared to the count map which unavoidably reflects the peak intensity of other elements close to a specified element, the Net map enables a real-time display of an inherent intensity elemental map even from a specimen containing many elements.

Quantitative map

The quantitative map, which adds correction calculations to the Net map, shows a map with quantitative values.

In addition to the Net map that shows the inherent intensity elemental map, the quantitative values can be displayed with image contrast.

Comparison of Intensity map and Quantitative map

Spectral peaks of Cd-L β (3.316 keV), Cd-L β 2 (3.528 keV) and Sn-L α (3.443 keV) are close to each other. Thus in the intensity map, it is difficult to separate Cd from Sn. Applying the quantitative map enables you to confirm the inherent Sn distribution.

Cd intensity map

Cd

Sn intensity map Specimen : Wood metal





Sn quantitative map

—20 μm





Real time analysis using elemental map

Pop-up spectrum

Since the stored map has spectral information, you can extract spectra from anywhere within the map data set. If there is an area that was not displayed in the specified elemental map, spectral display of that area is performed, thus allowing for confirmation of whether or not elements were missed.



Backscattered electron composition image Specimen : Wood metal





Pop-up spectrum enclosed by a area outlined in blue

Locating the positions of an elemental map on an SEM image

Color-overlay display of an elemental map

The system allows you to overlay elemental maps on the SEM image in real time where multiple elements overlap, the area is displayed with a composite color.

Red Cd-L Green Sn-L Blue Pb-M Yellow Bi-L



Multi-color overlay display Specimen : Wood metal

Confirming the elemental distribution quickly

Real-time filter

The system allows for image processing during a map acquisition to improve the signal to noise ratio. This feature provides fast confirmation of the elemental distribution.

> Specimen : Black ore Dwell time : 0.1 ms Number of frames : 4 frames Pixels : 512×384 pixels





Real-time filter ON Average (5×5)





Real-time filter OFF

10 μm

Particle analysis

Option



Automatic analysis for particles

and foreign materials

Particle analysis

Particle analysis can be performed based on the intensity difference in a backscattered electron composition image as well as by size and shape. This feature extends to applications such as inclusions in addition to particles collected filters.

• Example of automatic analysis (asbestos)

The system detects the target particles from the specimen and performs automatic EDS analysis of each particle to determine whether or not the analyzed particle is asbestos. In addition, the system identifies the type of asbestos from composition, and classifies the particles and performs statistical processing.

After the analysis completes, you can re-confirm each particle and analysis results.

Particle analysis conditions	0001		
Total	33		
Crocidolite	9		
Amosite	1		
Chrysotile	4		
Unknown	19		

Classified asbestos



— 20 μm



Chrysotile



.



Amosite

Features of Particle Analysis Software

- Specifies the measurement area on the CCD image.
- Automatically extracts and analyzes the target object in the specified area.
- Routine tasks are simplified using Recipes.

Statistical processing

For each particle, EDS analysis results and particle-shape information (particle diameter, area, etc.) are recorded. You can create graphs or tables from the information for statistical processing. The processed result can be saved in CSV file format, allowing for flexible editing.



Particle analysis result



50 μm



Crocidolite

Particle analysis software identifies foreign materials without searching

• Foreign material analysis

When searching for foreign materials over large areas, the particle analysis software enables you to rapidly and easily acquire the analysis result. Since the specified area is automatically measured, foreign materials present in the selected area will be detected. Recipes are very useful for guiding multiple operators performing routine tasks. This merit allows any operator to obtain an accurate comparison result. Also, the long-life electron gun provides stable analysis for long hours, including overnight operation.

Analysis example of inclusions in AI

Inclusions in AI were analyzed using the particle analysis software. Extraction of inclusions, measurement of their shape and diameter and EDS analysis are conducted automatically. The final analysis results are displayed in a list.



1 Area setting

Set an area you intend to measure on a CCD image.*



③ Particle extraction

Automatically extracts the particles that satisfy conditions for EDS analysis.



② Condition setting

Set the conditions for particle extraction and EDS analysis. You can also create a recipe for routine tasks.



(4) Analysis result

The analysis result is displayed in a list. You can recall the particles of interest for re-analysis.



* To take a CCD image, SNS (option) is required.

Operation screen

SEM observation screen (JSM-IT500HR)

You can confirm spectra during SEM observation. Then, the confirmed spectra can be analyzed on the Analysis Detail display screen.



Element

The main constituent elements detected in the measurement area are displayed. You can display an "Alert" by specifying an element.



Spectrum • The characteristic X-ray spectrum from the measurement area and automatic qualitative analysis result are always displayed.

Single-click enables you to switch between the SEM observation screen and analysis detail display screen.

Analysis Detail display screen

You can perform qualitative and quantitative analysis, collect spectral maps and line scans through the Analysis Detail display screen. Even during analysis, you can generate reports from acquired data (through the Data management screen).





You can switch between a composite map view and periodic table.

Elemental map analysis screen



You can also switch from "Map" screen to the Electron Microscope operation screen.

Specimen Exchange Navi & Large analytical specimen chamber

Multi-purpose chamber

Several attachments can be placed

On this multi-purpose chamber with 11 ports, the location of each detector is optimized. EDS, EBSD and WDS analysis can be performed at the same working distance (10 mm).

Coaxial EDS and EBSD ports allow for simultaneous analysis. Twin EDS detectors (180° apart) can be supported for high throughput as well as minimizing shadows with topographic samples.



Example of Multi-purpose chamber with two EDSs, WDS and EBSD

High-speed, high-precision motor stage and high-speed vacuum system

High-speed, high-precision motor stage

The JSM-IT500HR comes with a 5-axis motor stage that accommodates a maximum load of 2 kg.

High-speed, High-precisionMaximum load : 2 kg

High-speed evacuation

Owing to the optimized vacuum system, evacuation of the large-specimen chamber occurs within 3 minutes.* Installation of the optional load lock chamber (LLC) provides for even faster specimen exchange while maintaining high vacuum in chamber.

• Evacuation : Approximately within 3 minutes*



* The evacuation time depends on the room environment and specimen type or shape.

Safe and easy! Specimen Exchange Navi

Guided operation from sample introduction to observation

The navigation flow guides you from sample introduction to observation.



Set sample height

Safe specimen exchange

When venting the chamber, the stage is automatically set to the exchange position for fast and easy specimen exchange. Can input a height offset for tall samples.



Navigation flow

• Recipes built into automatically set observation conditions

During evacuation, the navigation flow allows you to acquire CCD image*, specify the observation field and set observation conditions using Recipes.

* To take a CCD image, SNS (option) is required.

Specimen Navigation

Functions to support specimen navigation

Holder Graphics

Holder Graphics allows you to immediately confirm the specimen position by showing the current specimen position including specimen tilt and rotation.



Top view



Side view

Stage Navigation System (SNS)

The specimen position can be set by acquiring a color image of the specimen and doubleclicking the image. Displaying the color image on the Zeromag screen allows for an easy search of the specimen area.

Option



CCD image area : 10 × 10 cm Number of pixels : 5,000,000 pixels Digital zoom : To ×20



 "Image at designated magnification" of the target area is displayed immediately after the completion of chamber evacuation.

A stage where

- \cdot Target observation area was specified.
- \cdot Observation conditions were set.
- Image adjustment was executed.

Specimen exchange

Maximum specimen size : 200 mm dia. Maximum specimen height : 90 mm (H)

Draw-out method

The stage is mounted in the chamber which allows a user to secure large or odd shaped specimens on the stage and position under the objective lens prior to closing the door and evacuating the chamber.

Load lock chamber (LLC)

LLC (pre-evacuation chamber) is available for even faster specimen exchange.

Option

Safety mechanism built in

• Entering specimen height

The user can input specimen height offset to further enhance stage safety limits.



Chamber Scope (CS)

A camera which displays the relationship of the specimen to the detectors and objective lens polepiece, is available.





You can switch between Holder Graphics view, Stage Navigation System and Chamber Scope view with a quick swipe on the display.



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